

shy to dry

Work Order ID 68572

Monday, April 18, 2011 8:53:27 AM

Page 1

Item ID: D412-698-015

Accept

Setup Start

Revision ID:

Item Name: Door Support

Stop

Start Date: 4/19/2011 Start Qty: 6.00

Required Date: 4/19/2011 Req'd Qty: 6.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: W

Date: _____

Tooling: _____

Date: _____

Run Start

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-698-015 CHG001

Sub 4/18

Ag for BG 11-04-18

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/4/18

(60) SP

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Sub 4/18

(46)

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Item ID: D412-698-015

Accept



Setup Start



Revision ID:

Item Name: Door Support

Stop



Start Date: 4/19/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 4/19/2011 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-698-015

Location: _____

PPP Rev: A4/18/11 (6)

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

11/4/18ME
11-04-18

Picklist Print

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Page 1

Work Order ID: 68572

Parent Item: D412-698-015

Parent Item Name: Door Support





Start Date: 4/19/2011

Required Date: 4/19/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:C Removed Manufacturing 06-01-25 JLM
IPP Rev:D change to rev D ECN 1104 08-01-28 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S26 AN960JD10L 	NAS1149D0332J	Purchased	No			110	Each	0.0000	12	72			
Washer D3200-1 		Manufactured	No			110	Each	40.0000	2	12			
S26 Door Post Block													
<div> <div>Location</div> <div>ST040</div> <div>64780</div> <div>66676</div> </div> <div> <div>Loc Qty</div> <div>40</div> <div>20</div> <div>20</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
D3200-3 		Manufactured	No			110	Each	29.0000	2	12			
S26 Door Wedge													
<div> <div>Location</div> <div>ST040</div> <div>64779</div> <div>66677</div> </div> <div> <div>Loc Qty</div> <div>29</div> <div>9</div> <div>20</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
D3201-1 		Manufactured	No			110	Each	12.0000	2	12			
S26 Doubler													
<div> <div>Location</div> <div>ST040</div> <div>66678</div> </div> <div> <div>Loc Qty</div> <div>12</div> <div>12</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													

M117010 11/4/18 SP

12

SP

9
3

11/4/18 SP 60

12

Picklist Print

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Work Order ID: 68572

Parent Item: D412-698-015

Parent Item Name: Door Support

Start Date: 4/19/2011

Required Date: 4/19/2011

Start Qty: 6.00

Required Qty: 6.00

D3201-3

Manufactured No

110 Each

21.0000

1 6

Doubler

Location

Loc Qty

Loc Code

ST041

21

63245

5

66679

16

D3201-4

Manufactured No

110 Each

18.0000

1

Doubler

Location

Loc Qty

Loc Code

ST040

2

63246

2

ST041

16

66680

16

MS21042L3

Purchased No

110 Each

1,815.000

12

72

Nut

Location

Loc Qty

Loc Code

ST300

1815

116391

241

116540

800

116549

774

MS24693-S277

Purchased No

110 Each

115.0000

12

72

Screw

Location

Loc Qty

Loc Code

ST288

15

116361

15

st388

100

117317

100

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Shop Packet Print

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7.0 PARTS LIST - PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		AN960JD10L	WASHER
	2	AN960JD516L	WASHER
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW

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